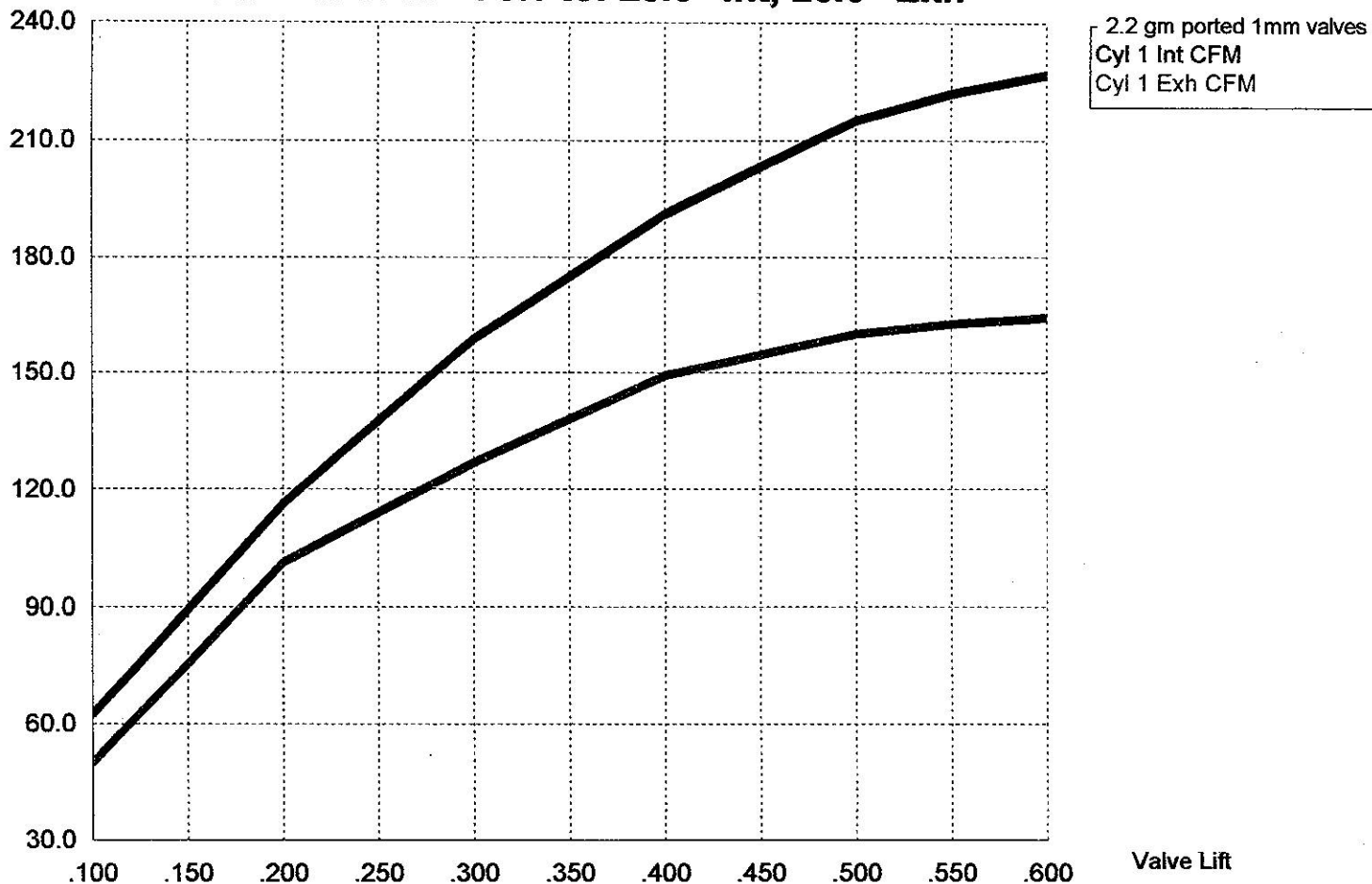


All Int & Exh CFM Corr to: 28.0" Int, 28.0" Exh



Test Summary and Comments for: 2.2 gm ported 1mm valves

| Graph of: | Test Time | Tested at | Corr to | # Vlvs | Vlv Dia | Stem Dia | Port Area |
|-----------|------------|-----------|---------|--------|---------|----------|------------|
| All 1 | 10:28 am | Int: | 28" | 1 | 1.74" | " | 2.44 sq in |
| Cylinders | 10/04/2011 | Exh: | 28" | 1 | 1.46" | " | 1.22 sq in |

2.2 GM PORTED 1MM OVER VALVES

| Lift | .100 | .200 | .300 | .400 | .500 | .550 | .600 |
|---------------|------|-------|-------|-------|-------|-------|-------|
| Cyl 1 Int CFM | 62.8 | 116.5 | 158.9 | 191.2 | 215.2 | 222.2 | 227.0 |
| Cyl 1 Exh CFM | 50.3 | 101.5 | 126.8 | 149.3 | 160.1 | 162.7 | 164.3 |